



SERVICE LETTER

No. 680

Piper Aircraft Corporation

Lock Haven, Pennsylvania, U.S.A.

November 29, 1973

Subject:

Receiver Dehydrator Relocation

Models Affected:

Serial Numbers Affected:

Only aircraft listed below with factory-installed air conditioning systems.

PA-31 Navajo

31-752 to 31-7400980 incl.

PA-31-350 Navajo Chieftain

31-5001 to 31-7405147 incl.

Compliance Time:

Within the next 100 hours of operation.

Purpose:

On air conditioned Navajos and Navajo Chieftains, the receiver dehydrator unit is mounted on the inboard bulkhead in the right main gear wheel well. One report has been received from the field describing interference between the receiver dehydrator unit and the tire when the main gear assembly was fully retracted into the wheel well. Although the subject aircraft was using an oversized tire, the situation did point out the desirability of an additional margin of clearance between the receiver dehydrator unit and the tire in the wheel well.

This service release provides material and instructions to relocate the receiver dehydrator unit on the above referenced aircraft with air conditioning systems installed.

Instructions:

Contained in Receiver Dehydrator Relocation Kit, Piper Part No. 760 803.

Material Required:

One (1) each per aircraft Receiver Dehydrator Relocation Kit, Piper Part No. 760 803.

Availability of Parts:

Your Piper Dealer.

Effectivity Date:

This Service Letter is effective December 17, 1973.

Summary:

Please contact your Piper Dealer to make arrangements for compliance with the provisions of this service release in accordance with Compliance Time, above. Material associated with this service release is provided free of charge through your Piper Dealer, as long as the modification is performed by a Piper Dealer.

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Summary: (continued)

A Service Publication Compliance form is enclosed with each copy of this service release mailed to owners of record. This form is to be filled out according to the instructions on the form reverse side and left with the Piper Dealer performing the modification.